

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identification
TRUTITE Pipe Sealing Cord

1.2. Recommend Use
Thread Sealing

1.3. Details of the supplier of the safety data sheet
PHD Limited
Piksa House
2 Penrod Way
Heysham
LA3 2UZ

Phone: +44 1524 965 100

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture Classification:
The substance or mixture is not hazardous.

2.2. Label elements
Label elements:
The substance or mixture is not hazardous.

2.3. Other hazards
None if used properly.

Following substances are present in a concentration \geq the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration \geq the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

Substance Name	%	CAS No.
Caprolactam	40	25038-54-4
Calcium Carbonate	30	471-34-1
White Oil	20	8042-47-5
Paraffin	5	8002-74-2
Quartz	5	7631-86-9

3.2. Mixtures
Contains no dangerous substances exceeding the limits of the EU-Regulation

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:
Rinse with running water and soap.
Obtain medical attention if irritation persists.

TRU TITE™ Pipe Sealing Cord Safety Data Sheet

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Prolonged or repeated contact may cause skin irritation.

Prolonged or repeated contact may cause eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x) can be released.

Silicon dioxide

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Dispose of contaminated material as waste according to Section 13.

Scrape up as much material as possible.

Sweep up spilled material. Avoid creating dust.

Store in a partly filled, closed container until disposal.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Safe Handling & Storage

7.1. Precautions for safe handling

Avoid skin and eye contact.

See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work.

TRU TITE™ Pipe Sealing Cord Safety Data Sheet

Do not eat, drink or smoke while working.
Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, dry place.

Keep container tightly sealed.

Refer to Technical Data Sheet

Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

7.3. Specific end use(s)

Adhesive

SECTION 8: Exposure controls / personal protection

8.1. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form	paste
Colour	opaque
Odor	Mineral-oil-like
Physical state	solid
Melting point	Not applicable, Determination technically not possible
Solidification temperature	Not applicable, Product is a solid.
Initial boiling point	> 150 °C (> 302 °F)

TRU TITE™ Pipe Sealing Cord Safety Data Sheet

Flammability	Not applicable Non flammable product (flash point is greater than 93°C)
Explosive limits	Not applicable, Product is a solid.
Flash point	> 93 °C (> 199.4 °F); Closed cup
Auto-ignition temperature	Not applicable, Product is a solid.
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Not applicable, Product is non-polar/aprotic.
Viscosity (kinematic)	Not applicable, Product is a solid.
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Slight
Partition coefficient: n-octanol/water	Not applicable Mixture
Vapour pressure (20 °C (68 °F))	< 0,13 mbar
Density	Not applicable, Determination technically not possible
Relative vapour density:	Not applicable, Product is a solid.
Particle characteristics	Not applicable, mixture is a paste.

SECTION 10: Stability and reactivity

10.1. Reactivity

Reacts with oxidants, acids and lyes

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.
Excessive heat.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

None if used for intended purpose.

SECTION 11: Toxicological Information

General toxicological information:

Prolonged or repeated contact may cause eye irritation.

Prolonged or repeated contact may cause skin irritation.

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

No substance data available.

No data available.

Acute dermal toxicity:

No data available.

Acute inhalative toxicity:

No substance data available.

No data available.

TRUTITE™ Pipe Sealing Cord Safety Data Sheet

Skin corrosion/irritation:
No data available.

Serious eye damage/irritation:
No data available.

Respiratory or skin sensitization:
No data available.

Germ cell mutagenicity:
No data available.

Carcinogenicity
No data available.

Reproductive toxicity:
No data available.

STOT-single exposure:
No data available.

STOT-repeated exposure:
No data available.

Aspiration hazard:
No data available.

11.2 Information on other hazards
not applicable

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations.
Do not empty into drains / surface water / ground water.

Disposal of uncleaned packages:

Use packages for recycling only when totally empty.

Waste code

08 04 10 Waste adhesives and sealants other than those mentioned in 08 04 09.

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. Attention Notes

Be gentle with and prevent collision. This is not classified as a hazardous or dangerous material under IATA, IMDG, and DOT regulations.

SECTION 15: Regulatory information:

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content (2010/75/EC)	< 3 %

15.2. Chemical safety assessment
A chemical safety assessment has not been carried out.

SECTION 16: Other information:

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2:	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

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